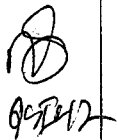



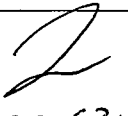



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/08/31	4	2 parts scrap. The two pieces of the material gun with the tool.		Scrap: destroy	 05/08/31	 05/08/31	 05/08/31	 05-08-31

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/09/29.

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order: 23939
Description: Extension Tube Adjustment		Part Number: B67-4301-293
Dwg: B67-4301 Rev B p. 28		Qty: 17 20

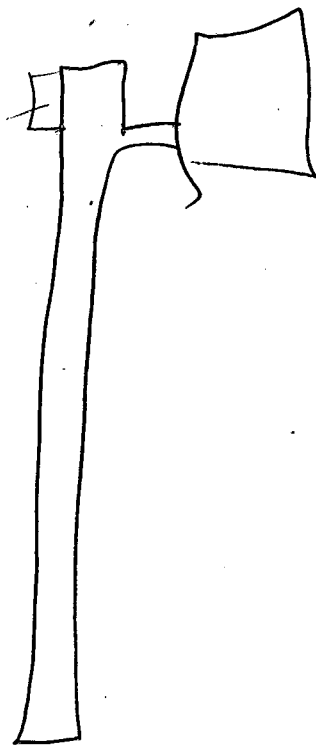
Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2	MC	Turn on per Dwg B67-43001 = 1.00" 7075-T6 (M 7075-T6 R 2.000) Batch: 18181		05/08/03 20	
3	OC2	Inspect Parts as they come off the MC Machine.		05/08/03 20	
4	MC	Knurl as per Dwg B67-43001 using 1.200 pitch knurling wheels.		05/09/03 20	
5	OC2	Inspect Parts as they come off the machine.		05/09/03 20	
6	OC2	Second Check		05/08/31 20	
7	FP	Chemical Conversion Coat as per Part QST-005-41		05/09/03 18	

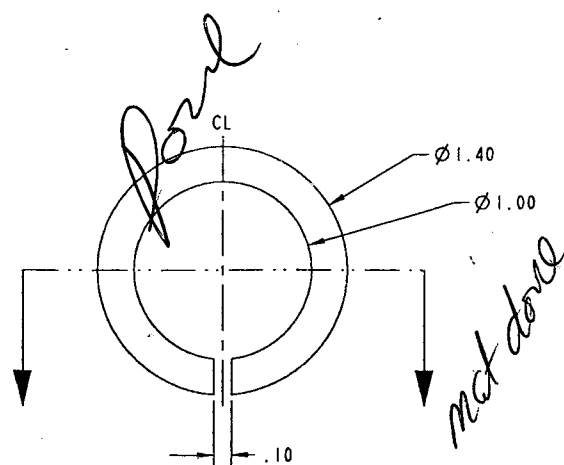
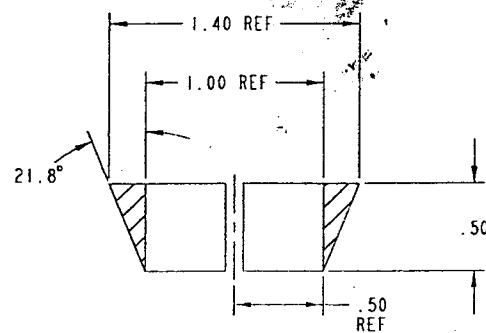
Date	Change	Revised By	Approved
	New Issue		

100-050-
100-050-
100-050-

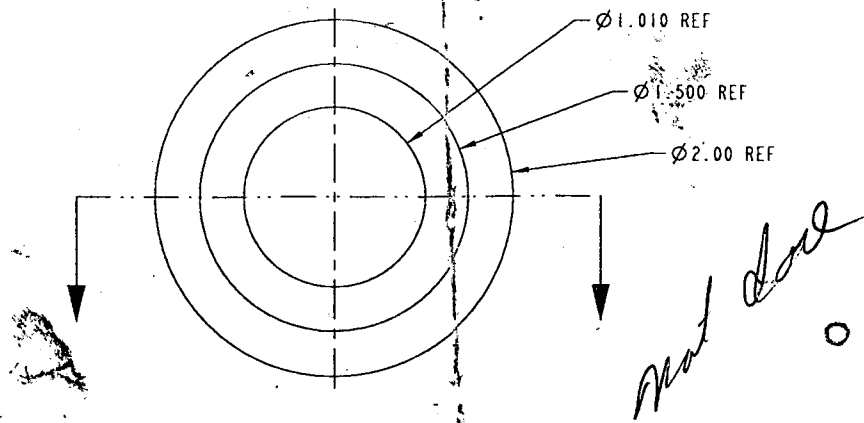
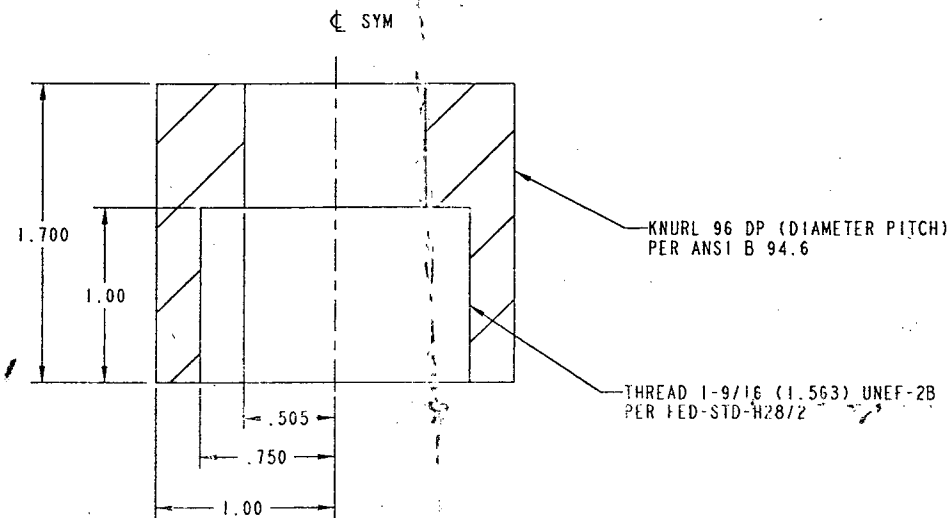
100-050-



300
5.3172



-291 CLAMP BUSHING
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



-293 EXTENSION TUBE ADJUSTMENT FITTING
MATL: 7075-T6511, 00-A-200/1
SCALE 2.000

SD = .030"
6 PASSES
.001" / S

1.562

m181.81

REFERENCE ONLY

PREMIER AVIATION, INC.			
2623 Aviation Parkway, Grand Prairie, Texas 75032			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B67-43001	B
SCALE:	WT:	SHEET	38 of 45

ORIGINAL